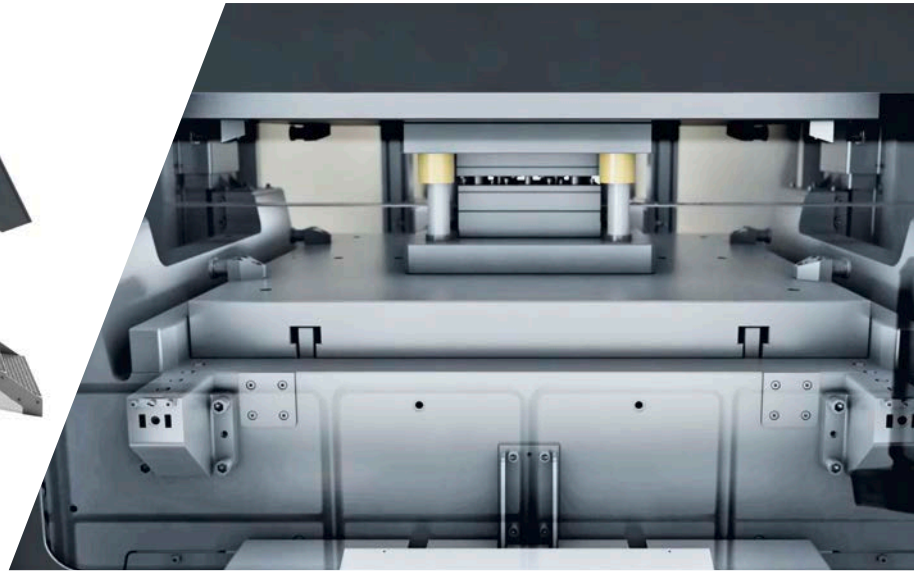


# ML 700

FINEBLANKING AND FORMING



STRIP WIDTH MAX. 445 MM  
MATERIAL THICKNESS MAX. 16 MM



## FLEXIBILITY REDEFINED

- ✓ Innovative machine control
- ✓ Unmatched tooling flexibility
- ✓ Allowing new applications and processes
- ✓ High energy efficiency
- ✓ Turn-key process solution for your production

### QUALITY AND INNOVATION MEET PRODUCTIVITY

## HIGHLIGHTS ML 700

- ✔ Extensive process and tooling opportunities
- ✔ Comprehensive monitoring system
- ✔ Fast and simple tool exchange
- ✔ High process stability
- ✔ Reliable tool safety
- ✔ Heavy duty design
- ✔ In process coil inspection
- ✔ Efficient material flow
- ✔ Good accessibility, easy to service and maintain, safe and simple operation
- ✔ Remote maintenance solution RangeCare® via mobile communications or VPN
- ✔ Simple hand-over to secondary processes



Fineblanking punch



Fineblanking parts



Coil-Feeder

TECHNICAL DATA	ML 700
Upper bolster [mm]	1260 × 1100
Table [mm]	1560 × 1100
Upper toolchange plate [mm]	1140 × 980 × 100
Lower toolchange plate [mm]	1140 × 980 × 100
Open heights (min. - max.) [mm]	320 - 570
V-Ring and counterforce effective area [mm]	400 × 350
Total force (max.) [kN]	7000
Ram stroke (max.) [mm]	240
Blanking speed (max.) [mm/s]	100
Closing/ Return speed (max.) [mm/s]	225
Strip width (max.) [mm]	445
Material thickness (max.) [mm]	16

More machine sizes coming soon



**GET IN TOUCH WITH US TODAY**  
TOGETHER WE WILL FIND A SOLUTION  
FOR YOUR REQUIREMENTS

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